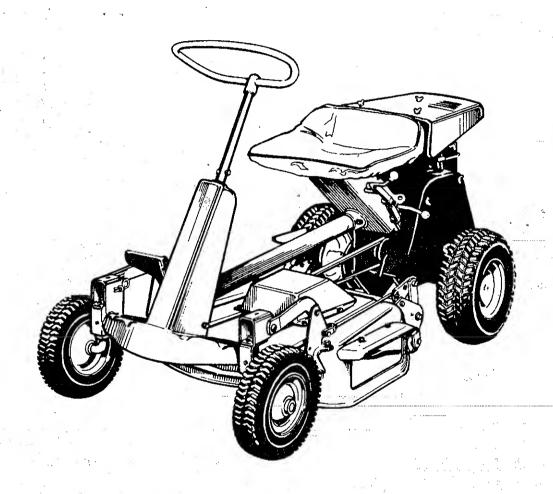
# Simplicity



404 WONDERBOY RIDING MOWER Mfr's. No. 390

with

24 "ROTARY MOWER Mfr's. No. 358

1968 Model Year

1662

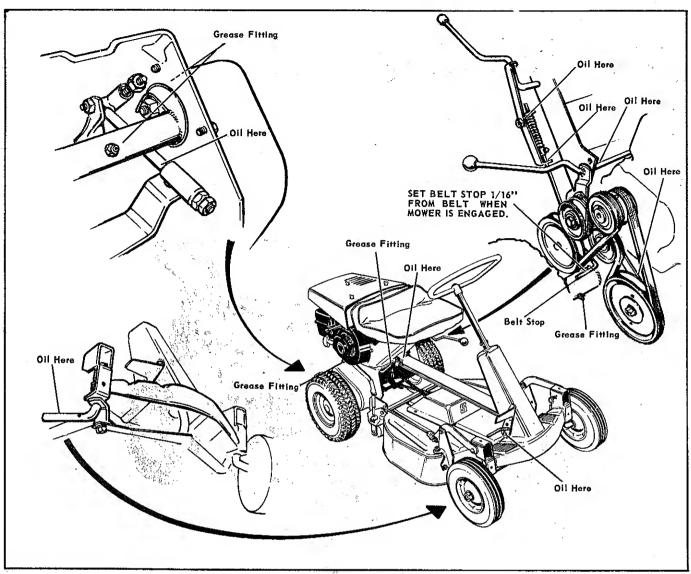


FIGURE 1

## **PACKING & ASSEMBLY**

The Wonder-Boy "404" and its 24" Rotary Lawnmower are shipped together, completely assembled except for the steering wheel post assembly.

Remove the hex head capscrew from the steering shaft. Slip steering wheel post assembly over steering shaft. Locate hole in shaft and steering post assembly. DO NOT ALLOW post assembly to strike on black nylon washer. Insert capscrew and secure in place with locknut.

## PREPARATION FOR OPERATION

The Wonder-Boy "404" is lubricated at the factory. However, to insure grease has been applied, it is suggested to apply several shots of Lithum-based, general purpose automotive type grease prior to operation. Before applying grease, remove all dirt, grit and paint from grease fittings (4). Avoid forcing dirt etc. into the bearings with the clean grease. Refer to Figure # 1 for location of fittings.

Lubrication of the four grease fittings should be conducted after every ten hours or operation.

VELLENDED BEIDE

Apply SAE #10 oil to the following points:

- Front wheel bearings and spindle and steering linkages - Figure #1
- Foot pedal assembly pivot point and all sleeves of clutch rod - Figure #1
- Main pivot of tractor beneath seat Figure #1
   Various joints and sleeves of shift linkage for transmission and mower Figure #1

Service engine air cleaner and engine crankcase as recommended in engine manual. REMEMBER: Clean air and clean oil will give you long, trouble-free operation - DIRT can ruin your engine in a hurry. Follow engine manufacturer's recommendations on oil weight for the different seasons.

Reduce rear tire pressure to 8 lbs.

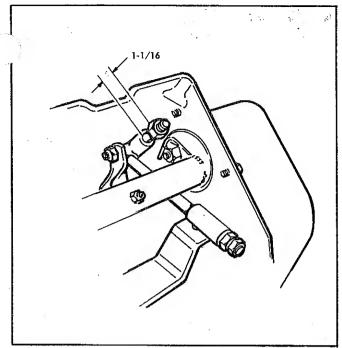


FIGURE 2

#### **IMPORTANT**

### **CLUTCH AND BRAKE ADJUSTMENT**

Adjustment of clutch rod for de-clutching and braking s very important. The correct adjustment will assist n smooth engagement and disengagement of machine's motion and the application of the brake. This is accomplished by adjustment of the nut as indicated in Figure #2. There should be 1-1/16" clearance on the clutch rod between rod guide and nut when the foot pedal is in its most upward position and the clutch rod is against its stop. (Stop is frame beneath the seat). This should provide proper declutching action. The clearance should be 1/16" between nuts and rod guide for correct application of brake. By applying these adjustments, correct declutching action shall be encountered prior to the braking action. After some time of operation, additional adjustment may be necessary.

### **IMPORTANT**

After the initial "Run-in" period, recheck pulley alignment. Check and retighten the pulley set screw.

## **OPERATION**

NOTE: Make certain transmission is in neutral, and implement is declutched before starting engine.

Open throttle lever about half way, (Fig. 3) then move choke lever (Fig. 3) to full choke position. Pull recoil starter rope. When engine starts, gradually return the choke to its normal position.

The clutch and brake are operated by the pedal on the right front foot rest (Fig. 3). Depressing the pedal de-clutches the transmission for shifting, and applies the brake. Change gears only when the rider

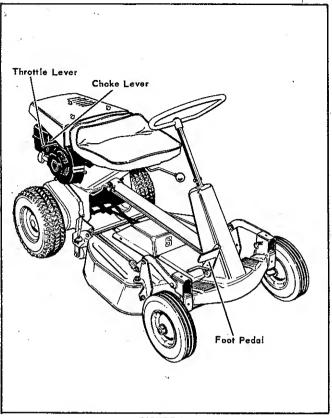


FIGURE 3

is at a standstill and properly de-clutched. With the clutch pedal depressed, move the shift lever into the gear position desired. Then release the clutch pedal gradually to put the rider into motion.

Select the engine speed desired by means of the trottle lever. (Fig. 3)

To stop, depress the foot pedal all the way, then shift gears into the neutral position. Rotate the throttle lever to the stop position to cut off the engine ignition.

## **MAINTENANCE**

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- 1. Follow regular procedures for engine maintenance as described in the engine manual. Check the crankcase oil level every 5 hours, and change oil in crankcase and air cleaner at least every 20 hours of use.
- 2. Grease all fittings every 10 hours of use. See Fig. 1
- 3. Oil the clutch and brake linkage pivot points every five hours of use.
- 4. Inspect pulley alignment, and check tightness of all pulley set screws after each 25 hours of use.

## **MOWER DECK & ARBOR**

Ref. Let.	Part No.	Description
ABCDEFGHJKLMNPQRSTUV	No.  108679 108397 108181 108257 108202 108201 108399 158400 158378 719002 717510 108402 108276 715030 720002 108403 705004 720002 717003 715067	Tube Ass'y Arbor Ass'y Washer Washer Radial Bearing Spacer Spacer Pulley Special Washer Plain Washer 5/16'' Full Lock Hex. Nut 3/8''-16 Guard Belt Knife Blade Hex. Cap Screw 3/8''-16 x 3/4'' Lock Washer, 3/8'' Housing Hex. Cap Screw, 3/8''-16 x 3/4'' Lock Washer 3/8'' Full Hex. Nut 3/8''-16 Hex. Screw, Washer Hd. Taptite 1/4''-20 x 3/8''
W X	108404 705002	Deflector
X Y	705002 721002	Hex. Cap Screw 1/4"-20 x 1/2" Lock Washer 1/4"
Z AA AB	717005 106016 108472	Full Hex. Nut 1/4"-20 "V" Belt Washer

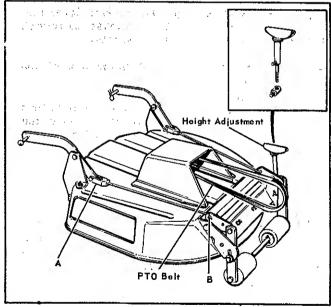
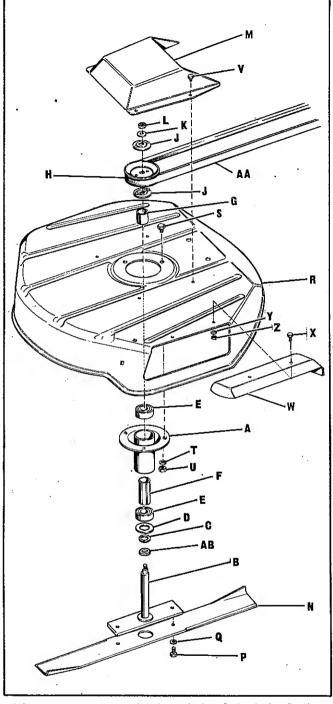


FIGURE 4



sition, as necessary, the threaded rods in their clevises A, then re-insert the rod ends in the rear roller bracket holes B, and secure with cotter pins.

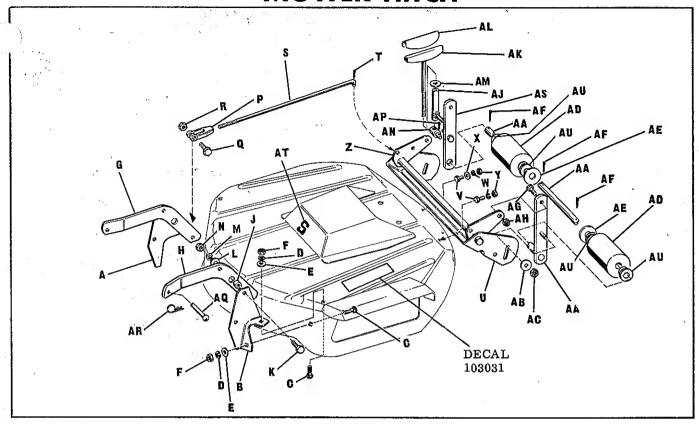
## PREPARATION FOR OPERATION

The 24" Rotary Lawn Mower is attached to the Wonder Boy 404. Before the initial "Run-in" period place the Wonder - Boy and mower on a flat surface and check the height of the blade tip from the ground at the front and rear of the housing. For best cutting operation the rear tip should be about 1/4" higher than the front tip. To obtain this adjustment, re-po-

#### MOWER OPERATION

To operate the mower, move the power take-off lever to the "on" position, making sure that the tractor engine is operating at sufficient speed to take care of the additional load. Then as the mowing operation is started, regulate the mower speed as needed by means of the tractor throttle control lever. When the PTO is engaged the set collar should have a

## **MOWER HITCH**



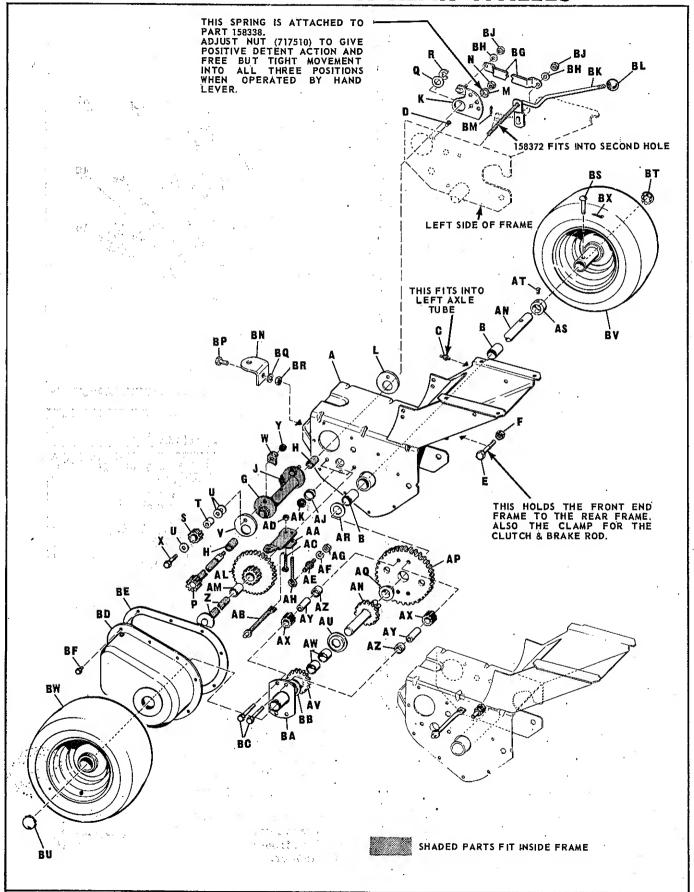
Ref. Let.	Part No.	Description
A	108273	Front R.H. Bracket, #10 Ga. x 3-1/2" x 5-7/8" lg.
В	108274	Front L.H. Bracket, #10 Ga. x 3-1/2" x 5-7/8" lg.
C	703004	Carriage Bolt, 3/8''-16 x 3/4''
D	720002	Lock Washer 3/8"
E	719001	Plain Washer 3/8"
F	717003	Full Hex. Nut, 3/8"-16
G	108271	Front R.H. Lever 5/16" x 1-1/4
		x 13" lg.
H	108272	Front L.H. Lever 5/16" x 1-1/4
		x 13" lg.
J	154177	Bushing
K	705005	Hex. Cap Screw 3/8"-16 x 1" lg.
L	719001	Plain Washer 3/8"
M	720002	Lock Washer 3/8"
N	717003	Full Hex. Nut 3/8"-16
P	108157	Clevis- Adj.
Q	715042	Hex. Cap Screw 3/8"-16 x 1-1/4"
		- 3/4'' lg.
R	717510	Full Lock Hex. Nut 3/8"-16
S	108286	Height Adj. Rod
T	722001	Cotter Pin 3/32" x 3/4"
Ū	108270	Roller Bracket

clearance of about 7/8" from bottom of bracket.
Do not adjust set collar to have spring completely
 compressed. If final adjustment can not be made by
this spring, reposition front mower hitch to forward
most hole on rider. Readjustment of spring tension

Ref. Let.	Part No.	Description
V W X Y Z AA AB AC AD AE AF AG AH AJ AK AL AM AN AP AQ AR AS AT AU	705017 720001 719002 717001 108283 108277 719001 717510 108431 116001 722001 705005 717003 108287 108415 106516 719001 108172 722001 100028 8161045 108278 108419	Hex. Cap Screw 5/16"-18 x 3/4" Lock Washer 5/16" Plain Washer 5/16" Full Hex. Nut, 5/16"-18 Rear Lever Ass'y Roller Bar & Shaft Ass'y Plain Washer 3/8" Full Lock Hex. Nut 3/8"-16 Roller w/Bushing Washer Cotter Pin 3/32" x 3/4" lg. Hex. Cap Screw 3/8"-16 x 1" Full Hex. Nut 3/8"-16 Crank, Socket Ass'y Adj. Screw Ass'y Handle Cover Plain Washer 3/8" Pivot Cotter Pin 3/32" x 3/4" Pin Spring Clip Bar Assembly Roller Decal Bushing

set collar may be necessary. When the adjusting handle is turned in the clockwise direction, the mower is raised, both front and rear. Reversing the direction lowers the mower.

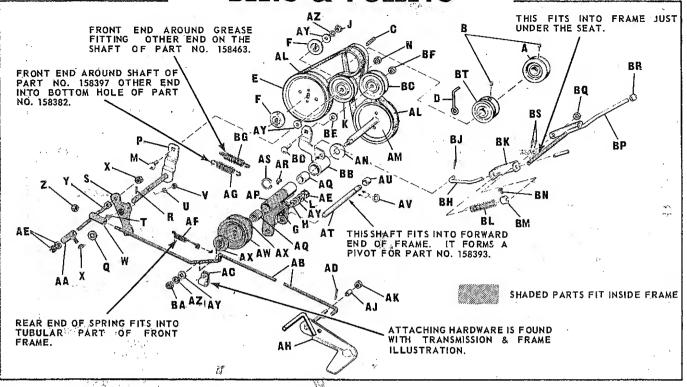
## TRANSMISSION & REAR WHEELS



# PARTS LIST

Ref. Let.	Part No.	Description	Ref.	Part No.	D
	110.	Description	ret.	NO.	Description
A	158228	Engine Base Frame & Seat Support	AN	158352	L. H. Axle Shaft
	-000	Assembly	AP	158355	Drive Gear
В	158337	Bearing.	AQ	158356	
c	727002	Grease Fitting	AR	118252	Drive Gear Bushing Washer
Ď	714019	Rd. Hd. Screw 12-24 x 1/2" lg	AS	158357	1
E	715072	Hex. Cap Screw, 3/8"-16 x 2-3/4"	AT	713002	Set Collar
F	717510	Full Lock Hex. Nut, 3/8"-16	Δ1	113002	Cup Pt. Sq. Hd. Set Screw, 5/16"-18
G	158338	Bearing Housing Ass'y.	AU	150050	1, -
H	8051038	Bearing Housing HSS y.	AV	158358 - 158359	Thrust Cup
J	727001	Grease Fitting	AW		R. H. Axle & Bushing Ass'y.
K	158339	Detent Lever Ass'y.	AX	$\frac{158363}{121311}$	Bushing
L	153094	Shield	AY	$\frac{121311}{121083}$	Diff. Pinion
$ \widetilde{\mathbf{M}} \cdot  $	157127	Conical Spring	AZ		Diff. Pinion Spindle
N	717510	Full Lock Hex. Nut, 3/8"-16	BA	121084	Diff. Spacer
P	158342	Pulley Shaft Ass'y.	BB	158364	Diff. Plate
Q	153079	Washer	BC	158365	Diff. Plate Bushing
R	153124	Retaining Ring	BD	705006	Hex. Cap Screw, 3/8"-16 x 2"
s	121118	Reverse Pinion	BE	158467	Gear Case Ass'y.
$ \mathbf{T} $	121163	Pinion Spacer	BF	158370	Gear Case Gasket
υ	719002	Plain Washer, 5/16"	Dr	715067	Taptite Washer Hd. Ind. Hex. Std.
l v	158472	Shield	BG	158371	Screw, 1/4"-20 x 3/8"
w	121139	Lock Plate	.BH	719006	Shift Link, 1/8" x 3/4"
x	715033	Hex. Hd. Bolt 3/8"-16 x 1-1/2" lg	BJ		Plain Washer, 1/4"
Y	153090	L. H. Full Hex. Nut	BK	717511 158372	Full Lock Hex. Nut, 5/16"-18
$\dot{z}$	158442	Interm. Shaft Assembly	BL		Shift Lever Assy.
ĀA	158445	Brake Arm	BM	155044	Knob
AB	158440	Anchor Pin	BN	722006 158455	Cotter Pin, 1/8" Dia, x 1" Draw Bar
AC	705025	Hex. Cap Screw, 1/4"-20 x 1-1/2"	BP		· · · - · - · -
AD	717509	Full Lock Hex. Nut, 1/4"-20	BQ	705005 720002	Hex. Cap Screw, 3/8"-16 x 1"
AE	158441	Stud	BR.		Lock Washer, 3/8"
AF	720002	Lock Washer, 3/8"	BS	717003	Full Hex. Nut, 3/8"-16
AG	717003	Full Hex. Nut, 3/8"-16	BT	118053	Pin
AH	121044	Lock Pin	BU	158436	Plug Button
AJ	158446	Brake Lining Retainer	BV	$\frac{158433}{158430}$	Plug Button
AK	158447	Brake Lining Retainer	BW		L. H. Wheel & Tire Ass'y.
AL	158349	Interd. Gear Assembly		158434	R. H. Wheel & Tire Ass'y.
AM	153078	Internd. Pinion Bearing	BX	722009	Cotter Pin
		morning t mion pearing	L	٠	

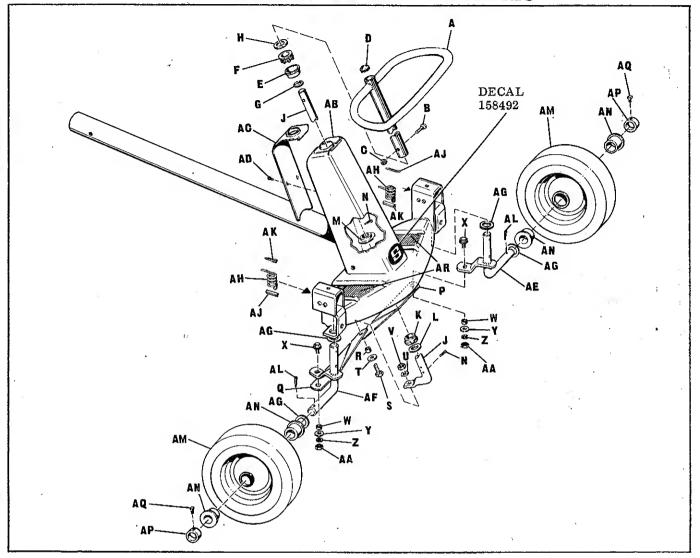




Ref.	Part	*
Let.	No.	Description
A B C	118331 713503* 8221042	Engine Pulley Setscrew, 5/16-18 x 5/16'' Engine Pulley Key
D	158499	Belt Stop
E	158377	Pulley (Transmission)
F	158378	Special Washer
G	705001	Hex Cap Screw, 5/16"-18 x 7/8" lg.
H	8021014	Belt Stop
J	717003	Full Hex. Nut. 3/8"-16
K	154534	Idler Pulley (Transmission Drive)
L	720001	Lock Washer, 5/16"
M	703003	Carriage Bolt, 3/8"-16 x 1" lg
N	717510	Full Hex. Lock Nut, 3/8''-16
P	158463	Idler Pulley Arm Assembly
Q	719003	Plain Washer, 7/16"
R	722006	Cotter Pin, 1/8" Dia. x 1"
S	158382	Brake & Clutch Lever
T	715062	Hex. Cap Screw, 1/4"-20x1-1/4"
U	720003	Lock Washer, 1/4"
V	717005	Full Hex. Nut, 1/4"-20
W	156303	Rod Guide Ass'y
X	717511	Full Lock Hex. Nut, 5/16''-18
Y	158383	Brake Rod
Z	717511	Full Lock Hex. Nut, 5/16"-18
AA	164094	Rod Guide Ass'y
AB	158497	Transmission Clutch Rod
AC	158476	Clamp
AD	722001	Cotter Pin, 3/32" Dia. x3/4"
AE	717001	Full Hex. Nut, 5/16"-18
AF	158385	Spring (For Clutch Rod)
AG	156302	Spring (Transmission Clutch)
AH	158494	Foot Pedal Ass'y
AJ	158388	Spacer
AK	717510	Full Lock Hex. Nut, 3/8"-16
AL	158389	"V" Belt

Ref. Let.	Part No.	Description
		Pulley & Shaft Ass'y Washer Housing Ass'y Needle Bearing Grease Fitting Retaining Ring Pivot Shaft Spacer Retaining Ring Pulley (Mower Drive) Special Washer Plain Washer, 5/16" Lock Washer, 3/8" Full Hex. Nut, 3/8"-16 Idler Lever Ass'y Idler Pulley Carriage Bolt, 3/8"-16 x 1" Plain Washer, 5/16" Full Lock Hex. Nut, 3/8"-16 Spring (P.T.O.) P. T. O. Clutch Rod Cotter Pin, 3/32" Dia.x3/4" Rod Guide Ass'y Spring Set Collar Set Screw 1/4"-20 x 3/8" P. T. O. Control Handle Ass'y Full Lock Hex. Nut, 5/16"-18 Knob Cotter Pin, 1/8" Dia. x 1" Pulley Half
		*

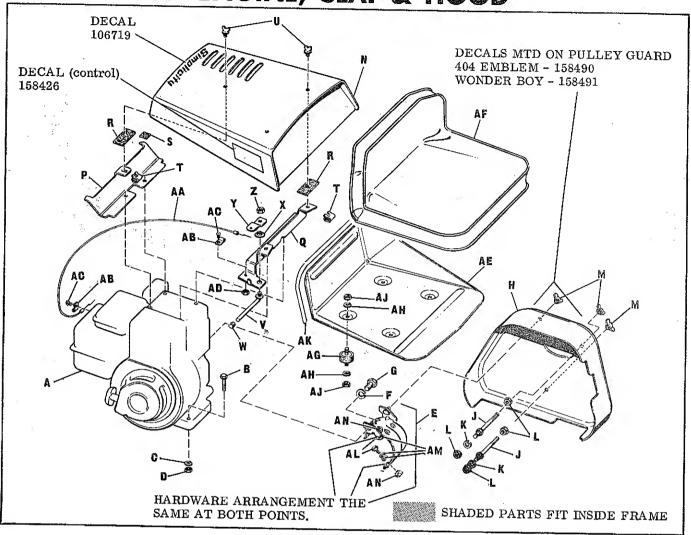
## STEERING & FRONT WHEELS



Ref. Let.	Part No.	Description .
A B C D E F	158220 705019 717511 156279 158222 157077 157241	Steer. Handle Ass'y Hex. Cap Screw 5/16''-18 x 1-1/4''l Full Lock Hex. Nut, 5/16''-18 Plug Button Steer. Bushing Cup Steering Bushing Steering Bushing
G H J K L M N P Q R S T	157241 158223 158224 159026 108181 158012 722014 158225 158226 158227 705009 719001	Snap Ring Washer Steering Shaft Bushing Washer Steering Shaft Cup Cotter Pin, 5/32" Dia. x 1-1/4" L. H. Steering Link R. H. Steering Link Spacer Hex. Cap Screw, 3/8-16 x 1-1/2 Plain Washer, 3/8
U V W	720002 717003 153081	Lock Washer, 3/8" Full Hex. Nut, 3/8"-16 Spacer

Ref. Let.	Part No.	Description
x	715061	Whiz Lock Flange Hex. Screw, 3/8
37	710001	-16 x 1''
Y	719001	Plain Washer, 3/8"
Z	720002	Lock Washer, 3/8"
AA	717003	Full Hex. Nut, 3/8''-16
AB.	158210	Front Frame & Axle Ass'y
AC	158215	Steering Support Cover
AD	714004	Self Tapping Screw, #10 x 3/8"
AE	158216	L. H. Spindle Ass'y
AF	158219	R. H. Spindle Ass'y
AG	108131	. Washer
AH	121011	Torsion Spring
AJ	723001	Roll Pin, 5/16" Dia. x 1-1/4"
AK	722015	Cotter Pin, 5/32" Dia. x 1"
AL	722003	Cotter Pin, 3/16" Dia. x 1-1/4"
AM	158466	Front Wheel & Tire Assy.
AN	121299	Wheel Bearing (For Service)
AP	159094	Set Collar
AQ	713503	Hollow Hd. Cup Pt. Set Screw, 5/16"
		- 18 x 5/16"
AR	158428	L. H. & R. H. Foot Pad

# ENGINE, SEAT & HOOD



## **PARTS LIST**

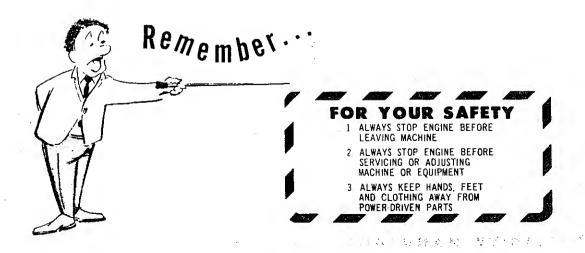
Ref. Let.	Part No.	Description
ABCDEFGHJKLMNPQRSTU	705018 720001 717001 158480 721506 706010 158416 158418 720001 717001 718006 158419 158449 158423 121399 158450 718030 715037	4 H. P. Engine Hex Cap Screw, 5/16"-18 x 1-1/2" Lock Washer, 5/16" Full Hex. Nut, 5/16"-18 Belt Stop Ass'y. Lock Washer, 1/2" Hex. Cap Screw, 1/2"-20 x 3/4" Pulleys Guard Pulley Guard Stud Lock Washer, 5/16" Full Hex. Nut, 5/16"-18 Wing Nut, 5/16"-18 Hood Ass'y Rear Hood Support Front Hood Support Felt Gasket Felt Gasket Retainer Nut Thumb Screw

Ref. Let.		Description
V W X Y Z AA AB AC AD AE AF AG AH AJ AK AL AM	158186 159112 159107 158424 717510 158425 158475 710004 717007 158153 158207 159085 720001 717001 159177 705004 720002 717003	Handle (Throttle Control) Knob Throttle Washer Throttle Arm Full Lock Hex. Nut, 3/8"-16 Cable & Wire Ass'y (Throttle) Clip Hd. Rd. Mach. Screw, #10-32x3/8" Full Hex. Nut, #10-32 Seat Panel Seat Pad Cushion Connector Lock Washer, 5/16" Full Hex. Nut, 5/16-18 Tape 2 feet per pan Hex. Cap Screw 3/8"-16x3/4" Lock Washer 3/8" Full Hex. Nut 3/8"-16

#### WARRANTY

The company warrants Simplicity Products to be free from defects in material and workmanship except the company makes no warranty express or implied with respect to tires, engines and engine accessories which generally are warranted by their respective manufacturers. Any part covered by this warranty which is proven defective within one year, under normal use, from date of purchase, will be replaced free of charge, f.o.b. Port Washington, Wisconsin, provided such part is returned to factory transportation charges prepaid and is found to be defective upon examination at the factory. The company is not obligated under this warranty to bear cost of labor or delivery charges in replacement of defective parts. This warranty does not apply to any Simplicity Products altered outside of Simplicity's factory. Such replacement of defective parts shall be the exclusive remedy and in no event shall Simplicity be liable for consequential damages. EXCEPT AS SPECIFICALLY PROVIDED HEREIN, THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON ANY SIMPLICITY PRODUCT.

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